Cat-tape™
Silicone adhesive tape for sealing of edges of Catpad sheets
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Silicone adhesive tape for finishing of edges and overlapping sections of Catpad sheets.

Cat-tape cures and bonds in 24 hours after application, and bonds strongly to both Catpad sheets and mortar foundation surfaces.

No caulking gun or masking tape required, easy to work.

Can also be used to fill gaps, due to its putty-like consistency.

Less waste, which is better for the environment.

Packaging/Standard product size

- **Packaging**
  Each roll comes in an aluminum moisture-proof pack.

- **Standard product size**
  W25 mm × L3,000 mm
  Comes with a pink separator film on one side. Pull off the separator film after applying the product to the substrate.

General properties

- **Before curing (consistency of silicone putty)**

<table>
<thead>
<tr>
<th>Color</th>
<th>Separator film</th>
<th>Pink</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tape</td>
<td>Light gray</td>
<td></td>
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</table>

- **After curing (silicone rubber)**

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Conditions</th>
<th>Curing time</th>
<th>Measured value</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical properties</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hardness</td>
<td>23°C/50%RH</td>
<td>8 days</td>
<td>45</td>
<td>JIS K 6249, A type</td>
</tr>
<tr>
<td>Tensile strength</td>
<td>23°C/50%RH</td>
<td>8 days</td>
<td>5.4 MPa</td>
<td>JIS K 6249</td>
</tr>
<tr>
<td></td>
<td>40°C/95%RH</td>
<td>8 days</td>
<td>730%</td>
<td></td>
</tr>
<tr>
<td>Elongation</td>
<td>23°C/50%RH</td>
<td>8 days</td>
<td>16 kN/m</td>
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</tr>
<tr>
<td>Shear strength</td>
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<td>8 days</td>
<td>22 N</td>
<td>Pulled in 180° direction, tape width: 10 mm</td>
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<tr>
<td>Adhesion</td>
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<td>8 days</td>
<td>47 N</td>
<td>Pulled in 180° direction, tape width: 10 mm</td>
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<tr>
<td></td>
<td>On Catpad</td>
<td>8 days</td>
<td>47 N</td>
<td>Pulled off 50 with a jig using around 50 N of force.</td>
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<tr>
<td></td>
<td>On Catpad</td>
<td>12 days</td>
<td>65 N</td>
<td>Pulled in 180° direction, tape width: 10 mm</td>
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Structure

- **Separator film**
  Thickness: around 2 mm, consistency of silicone putty

- **Tape**
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Construction example and advantages of using Cat-tape

Cat-tape is designed for use with Catpad, and is used in many locations.

Construction examples

- Sealing of overlapping Catpad sheets on outdoor tanks
- Waterproofing of the bases of anchor bolt shafts and tops of boxes around outdoor tanks
- Joint inside a box culvert
  Catpad-cloth used to seal edges and overlap joints
- In an underground water tank for firefighting
  Catpad used to seal edges, overlap joints and bases of ladder shafts

Advantage:
Cat-tape is easier to work with than silicone sealants, and creates a finished look.

Advantage:
Product was easy to use on ceilings.

Advantage:
Sealing of edges of sheets and butt joints between sheets is easy, and construction took less time.
**Construction procedure**

### Covering Catpad

**Process 1**

**Surface preparation**

Using power and hand tools, prepare the application surface by completely removing existing paint and rust to expose the metal beneath.

**Process 2**

**Cleaning**

Run your hand over the application surface to brush away small particles, etc.

**Process 3**

**Eliminate moisture**

Dry the application surface using a burner or blower. If use of such heat sources is restricted, dry thoroughly using a rag, etc.

- If the surface is too damp, Catpad will not adhere and bond to it properly.

**Process 4**

**Covering Catpad**

Take care that no air is trapped between the product and application surface. Use of a roller makes this easier. Be sure to press down firmly where sheets overlap. At this stage, the product should have a thick, gummy consistency, which can be checked by lifting the edge slightly.

**Applying Cat-tape**

**Process 5**

**Cleaning**

Clean the application surface with alcohol or similar and allow to dry.

- Do not use detergents.
- Do not touch the application surface with bare hands. Use of gloves is recommended. If textile gloves are worn, fibers may stick to the surface and degrade the bond.

**Process 6**

**Applying Cat-tape**

Open the package. Try to use up the product within about 30 minutes of opening the package.

- The product reacts with moisture in the air to bond/cure.

Starting with the overlaps, then cut with scissors once enough has been applied.

**Process 7**

**Press down**

Press down on the back of the separator film with the fingertips and then with a roller, making sure no spots are missed.

* See the separate catalog for more information on Catpad.
1. Avoid working when there is water on the application surface. Make sure the surface is dry before starting work.

2. Clean the application surface of rust, debris, fibers, sand, small stones, oil, and water droplets. The Catpad surface can be cleaned with ethanol. Cleaning with detergents can have a negative effect on bonding, and should thus be avoided.

3. Once the aluminum moisture-proof pack is opened, the curing process begins as the product reacts with moisture in the air. All products in the pack should be used within 30 minutes of opening. Unused products cannot be saved for later use.

4. This product is not a low-molecular-weight siloxane reduction type. Do not use it for electronic applications.

Handling Precautions

1. Uncured Cat-tape may cause skin irritation. When handling the products, take care to avoid contact with the skin and mucous membranes by wearing protective glasses and protective rubber gloves. In case of skin contact, immediately wipe off with dry cloth and then flush thoroughly with running water. In case of accidental eye contact, flush immediately with plenty of clean water and then seek medical attention. Contact lens wearers must take special care. If the products get into the eye, the contact lens may become stuck to the eye.

2. During curing, methyl ethyl ketone oxime (MEKO) is generated. Be sure there is adequate ventilation when handling this product. Avoid handling in a poorly ventilated area causing inhalation of vapors. If you feel ill after breathing the vapor, move immediately to an area with fresh air.


4. Please read the Safety Data Sheet (SDS) before use. SDS can be obtained from our Sales Department.

Safety and hygiene
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  ISO 14001
  (JCQA-0004 JCQA-E-0002)

- Naetsu Plant
  ISO 9001
  ISO 14001
  (JQA-0479 JQA-EM0298)

- Takefu Plant
  ISO 9001
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